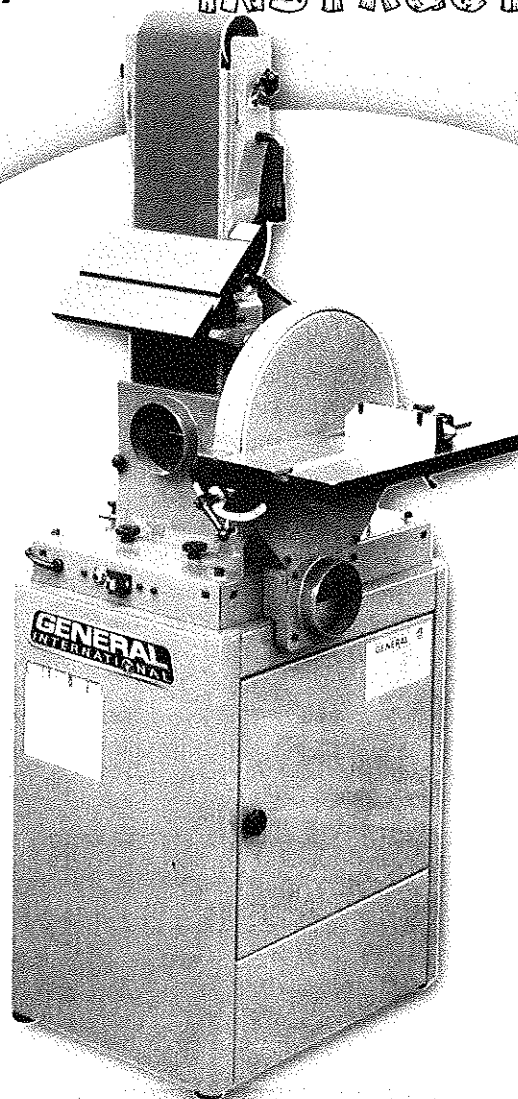




6" X 48" BELT & 12" DISC SANDER 15-015

OPERATING AND MAINTENANCE INSTRUCTIONS



FEATURES

- Heavy duty enclosed cabinet base protects motor from sanding dust.
- Two large surface, cast iron, tilting tables for unlimited sanding operations.
- Sanding belt operates at any angle from horizontal or vertical.
- Quick-change belt tension lever for faster belt changes.
- Two dust collection outlets accept standard 4" dust collection hose.
- Safety switch and thermal overload protection to prevent motor damage.
- Graphite covered steel plate for reduced friction and extended belt life.
- Metal precision miter gauge included.

SPECIFICATIONS

BELT SIZE	6" X 48" (152 x 1220 mm)
DISC SIZE	12" (305 mm)
BELT SPEED	1570 LIN.FPM (478.5 LIN.MPM)
DISC SPEED	2000 RPM
BELT TABLE TILT	45° OUT & 15° INS.
DISC TABLE TILT	45° OUT & 20° INS.
BELT POSITION	HORIZONTAL / VERTICAL
BELT & DISC DUST CHUTE OUTLETS	4" (102 mm)
BELT TABLE SIZE	6" X 10" (152 X 254 mm)
DISC TABLE SIZE	7" X 16" (178 X 406 mm)
MOTOR (PRE-WIRED 110 V)	1 HP, 110/220V, 1 PH, 13.4/6.7 A
WEIGHT	215 lbs (98 kg)

SAFETY RULES

READ CAREFULLY BEFORE OPERATING THE MACHINE

1. Learn the machine's applications and limitations, as well as the specific potential hazards particular to this machine. Follow available safety instructions and safety rules carefully.
2. Keep working area clean and be sure adequate lighting is available.
3. Do not wear loose clothing, gloves, bracelets, necklaces, or ornaments. Wear face, eye, ear, respiratory and body protection devices, as indicated for the operation or environment.
4. Keep hands well away from sanding head and all moving parts. Do not clear chips and sawdust away with hands. Use a brush.
5. Make sure sanding belt or disc is moving at operation speed before using the sander.
6. Do not push the sanding belt or disc too hard. The sanding belt and disc will perform better and be safer working at the rate for which it was designed.
7. Whenever possible use a dust collector with shaving hood to minimize health hazards.
8. Never leave the machine with the power on.
9. Keep children away. Make sure that visitors are kept at a safe distance from the work area.
10. Use recommended speed for sander accessory and workpiece material.
11. Never stand on tool. Serious injury could occur if the tool is tipped or if the sanding belt is unintentionally contacted.
12. Be sure sanding belt and disc is securely installed.
13. Use suitable support if stock does not have a flat surface.
14. Do not force the machine. It will do the job better and be safer at a rate for which it was designed.
15. Keep guards in place and in working order. If a guard must be removed for maintenance or cleaning make sure it is properly attached before using the tool again.
16. Be sure that key and adjusting wrenches have been removed before turning power on.
17. Use only accessories designed for the machine.
18. Make sure tool is properly grounded. If tool is equipped with three-prong plug, it should be plugged into a three-pole electrical receptacle. Never remove the third prong.
19. Always disconnect tool before servicing and when changing accessories such as sanding belt.
20. Make sure that switch is in "OFF" position before plugging in cord.
21. Do not start any operation before checking that the sanding belt is tight to the rollers.
22. Use caution when placing hands near the sanding belt or sanding disc.
23. Use ONLY recommended accessories. Use of accessories NOT recommended by General International may result in a risk of injury.
24. Do not use this sander for other than it's intended use. If used for other purposes, General International disclaims any real or implied warranty and holds itself harmless for any injury, which may result from that use.

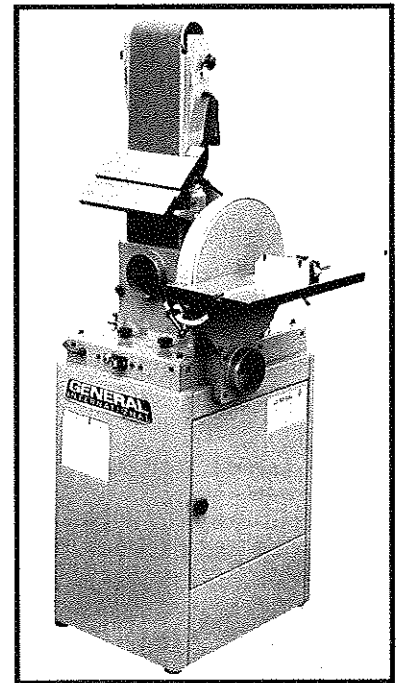
GENERAL ® INTERNATIONAL guarantee

All component parts of GENERAL INTERNATIONAL machinery are carefully inspected during all production stages and each machine is thoroughly inspected upon completion of assembly. Because of quality, GENERAL INTERNATIONAL agrees to repair or replace any genuine part or parts which, upon examination, proves to be defective in workmanship or material within a period of 24 months from date of purchase. In order to obtain warranty, all defective parts must be returned pre-paid to GENERAL INTERNATIONAL MFG. Co Ltd. Repairs made without our written authorization voids all guarantees.

12" BELT & DISC SANDER

15-015

GENERAL INTERNATIONAL® 15-015, 12" belt and disc sanders are carefully tested and inspected before shipment and if properly used will give perfect results. However, a reasonable amount of care and attention is necessary to ensure perfect performance and accurate work. It is imperative that you take a few moments to familiarise yourself with these instructions, as they will no doubt save you a lot of time and trouble.



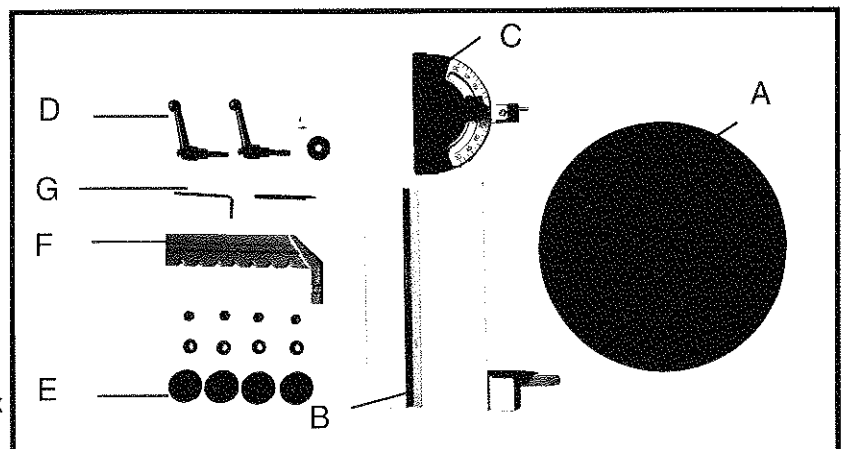
UNPACKING AND CLEANUP

To ensure maximum performance from your GENERAL INTERNATIONAL® belt and disc sander, clean it properly; and install it accurately before use. As soon as you receive the belt and disc sander, we recommend you follow the following procedures:

1. Finish removing the contents of the shipping carton and compare with contents list.
2. Report damage, if any to your local distributor.
3. Clean all rust protected surfaces with a mild solvent or kerosene. Do not use lacquer, paint thinner or gasoline. These will damage painted surfaces.
4. To prevent rust, apply a light coat of paste wax to surface.

The sander is shipped assembled from the manufacture as one piece. Additional parts will need to be attached to the sander; the additional pieces should be accounted for before assembling. (Fig. 1)

- A. Abrasive disc
- B. Belt table and trunnion
- C. Miter gauge assembly
- D. Two handles with one 5/16" flat washer.
- E. Four foot rests with bolt
Parts included: four 5/16" flat washers, and four 5/16"-18 hex nuts.
- F. Work stop
- G. One 3mm hex wrench and one 4mm hex wrench.



ASSEMBLY STEP

Place sander on a flat, solid foundation. Area space must be well lighted and, have enough room to move the workpiece through the entire cut.

ADJUSTING BELT HOUSING TO VERTICAL POSITION

1. Loosen and remove the three knobs located at the front.(Fig 2)
2. Remove dust hood.
3. Loosen hex nut located on the belt housing casting. Do not remove hex nut. (Fig.3)
4. Move to the back of machine, gently lift the belt housing support upwards from both sides.
5. Housing must be lifted till the 0 mark is aligned with 90° mark on the scale of pivot bracket.
6. From the back of the sander tighten the hex nut.
7. Tighten hex nut.
8. Dust hood must be replaced using the same knobs as in step N0. 5.

Fig. 2

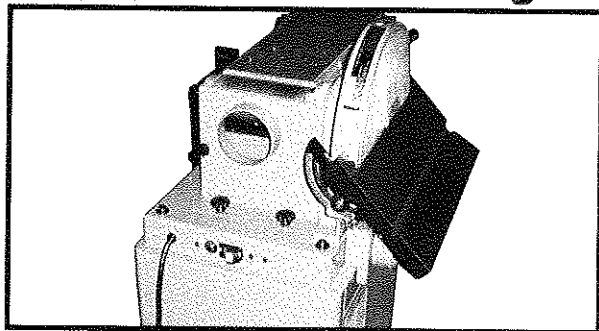
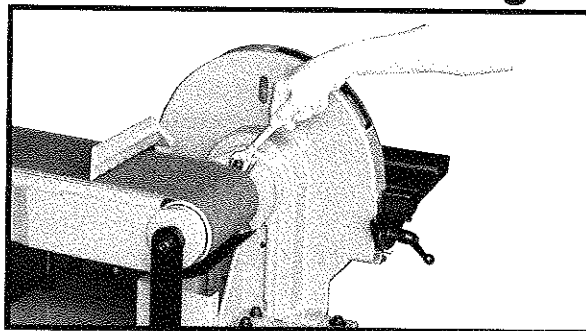


Fig. 3



ATTATCHING FOOT RESTS

- Parts and tools required:
- Four foot rests with bolt
 - Four 5/16" flat washers
 - Four 5/16" - 18 hex nuts

1. Sander must be tipped just enough to raise cabinet from the floor and for one foot to rest with bolt. Bolt must be positioned under the cabinet corner, that way the bolt sides through the hole on the cabinet base. Slowly lower sander back on the ground.
2. To position all legs repeat step # 1 three more times.
3. Loosen knob, and open cabinet door.
4. Using the cabinet door opening, secure foot rests to cabinet using four flat washers and four hex nuts.
5. Tighten all hex nuts.
6. Close cabinet, and secure using knob from step # 3.

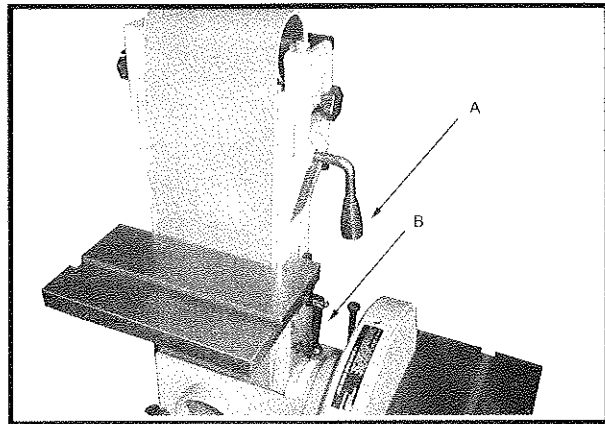
ATTACHING BELT TABLE (Fig. 4)

Parts and tools required:

- Belt table with trunnion
- Handle
- 5/16"X30 flat washer

1. To allow trunnion to travel on the slide, place the belt table on the belt housing.
2. Belt table must be positioned on the 0° mark, this way trunnion will be aligned with the pointer.
3. Use the flat washer and the handle to secure the position of belt table. Tighten handle into the threaded hole on the belt housing.
4. Belt tension handle (A) will be in the released position when received, to tension belt pull handle down towards the belt table.
5. The clearance between the belt table and the belt must not exceed 1/16".
6. Wear protective gloves, and with hands push belt to check that belt is travelling smoothly.

Fig. 4



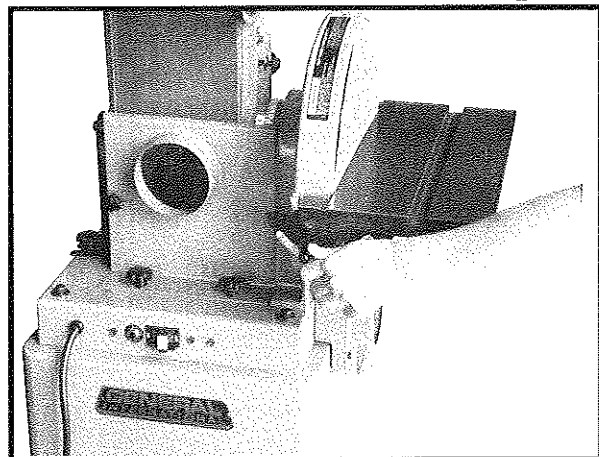
POSITIONING DISC TABLE (Fig. 5)

Parts required:

- Handle

1. Sander will be received with disc table attached to the disc guard. Use a handle with flat washer on one side, and a hex head bolt with a flat washer on the other side.
2. Loosen and remove hex head bolt and flat washer from the disc table.
3. Hex head bolt will be replaced with the handle provided, with handle and flat washer secure disc table to disc guard.

Fig. 5



ATTACHING ABRASIVE DISC TO ALUMINUM DISC (Fig 6, 7)

1. The abrasive to the aluminum disc was not applied before shipment.
2. Before applying the abrasive, clean the aluminum disc of any particles.
3. Adhesive cover must be removed from the back of the abrasive disc.
4. Slide the abrasive between the disc table and aluminum disc.
Center the abrasive on the aluminum disc.
5. Pressure must be applied to paste together.
6. Abrasive must be pasted evenly on the aluminum disc.
7. Distance between the disc table and the abrasive disc must not exceed 1/16".
8. Use a square to check if the disc table is at the right angle to the disc.
9. Wear protective gloves, with hands turn the disc to check that disc turns freely.

Fig. 6

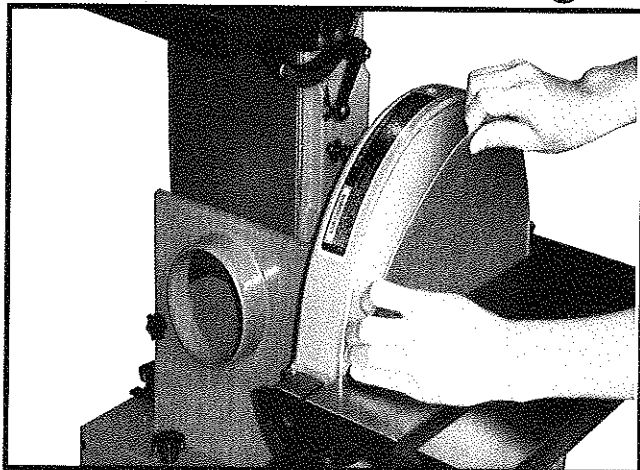
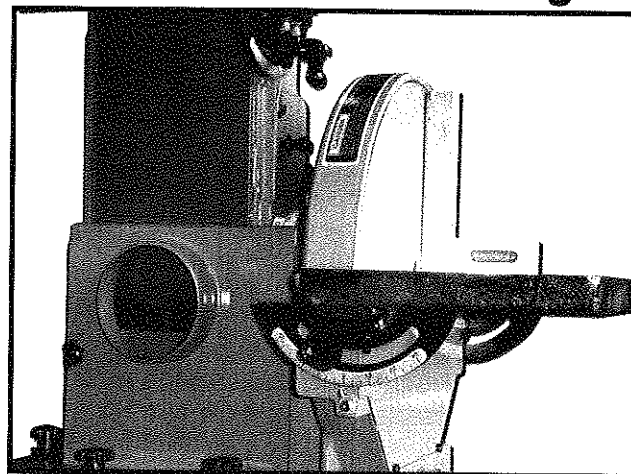


Fig. 7



ATTACHING MITER GAUGE

1. Miter gauge can be used with the belt or disc tables.
2. Slide miter gauge bar into the slot on belt or disc table.

POWER SOURCE

The motor has been designed for specific voltage and frequency. Check the voltage of your power outlet before connecting to the power source; make sure the power outlet corresponds with the voltage on your motor.

Power supply to the motor is controlled by a single pole-locking switch; this key can be removed to prevent unauthorized use. To replace the key, press key into slot on the locking rocker.

CAUTION !

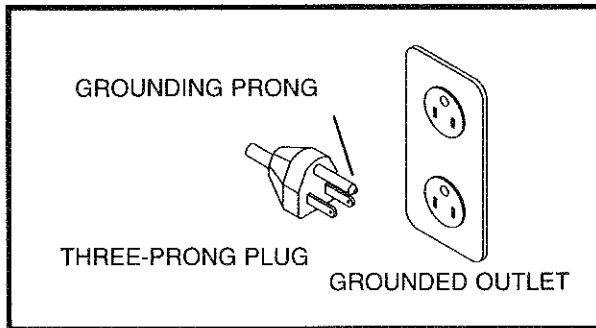
Never attempt to plug machine into power source until all assembly has been completed!

WARNING !

Equipment must be properly connected! Failure to do so can result in the risk of electrical shock !

If in doubt, or grounding instructions are not understood; check with a qualified electrician if tool is properly grounded. This tool is equipped with an approved cord rated at 220v and a 3-prong grounding type plug (fig.8) rated at 110v for your protection against shock hazards. The power plug must be connected directly into a properly installed and grounded 3-prong grounding-type receptacle.

Fig. 8



EXTENSION CORDS

1. Drop in voltage and loss of power will occur when an extension cord is used.
2. The wires of the extension cord have to be of sufficient size to carry and maintain adequate voltage.
3. Use only 3-wire extension cords having 3-prong grounding type plugs and 3-pole receptacles, which accept the tool plug.
4. If extension cord is worn out cut or damaged, do not attempt to use it. Replace with a new one immediately.

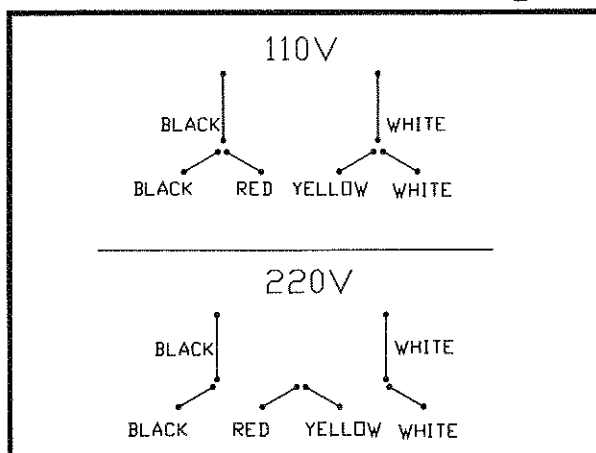
MOTOR AND WIRING INSTALLATION

Motor and wires are installed as shown in diagram.

Motor is rewired at manufactory for 110 volts, it is assembled with approved 3-conductor cord to be used at 110/220 volts. Fig. 9

Sander has a thermal overload protector, to prevent damage to motor or any other electrical components. Thermal overload protection will activate when temperature is too high while operating the machine. This thermal protector will shut down the machine to prevent temperature buildup. Give the machine time to cool down the sander, press the reset button once. Once cooled down the machine can be operated again.

Fig. 9



WARNING !

DISCONNECT MACHINE FROM POWER SOURCE BEFORE MOUNTING MOTOR,
OR CONNECTING WIRES !

OPERATIONS

- Machine must be disconnected from power source whenever adjusting or replacing any parts.
- Table handles must be securely tightened.
- Guards must be securely fastened and properly attached.
- All moving parts must be clear of any obstructions.
- Always verify that no fastens became loose with the vibration of work operations.
- Once machine is turned on allow belt to come to its full speed before sanding or grinding.
- Motor must always run counter-clockwise on disc side. The abrasive belt must travel down.
- Never attempt to force a work piece into the abrasive.
- Support the work piece when sanding with belt, with belt table and disc table when sanding with disc.
- Never attempt to force a corner of work piece rapidly against belt or disc.
- When grinding metal, move work piece across abrasive to prevent heat build-up.
- Abrasives must be replaced when they are glazed or frayed.
- If work piece becomes too hot to handle, cool it down in cold water.

Fig. 10

POSITIONING BELT TABLE (Fig.10)

Belt table can be tilted from -15° to 45°
To adjust follow these procedures:

1. Handle on the right side of the table must be unlocked.
2. Using the scale, set belt table between -15° and 45° .
3. To set table in position, lock the handle.

WORK STOP

The work stop can be used instead of the belt table.

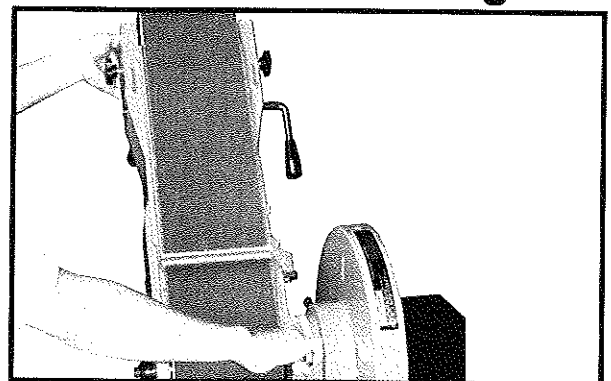
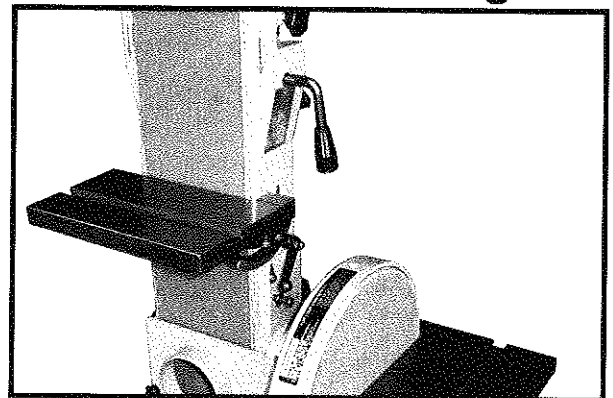
1. Loosen and remove handle from belt housing, to remove belt table.
2. The work stop is now mounted onto the belt housing and is ready for use.

ADJUSTING BELT HOUSING (Fig.11)

The housing belt can be positioned at a full vertical, or horizontal position. It can also be positioned at any angle in between that is convenient for the sanding operation.
To adjust, follow these procedures:

1. Loosen and remove the three knobs.
2. Remove the dust hood.
3. Loosen the hex nut.
4. Move to the back of the sander; loosen the hex nut located below the belt cover.
5. Push the belt housing lightly to in the desired angle using the scale.
6. A positive stop bolt is provided to stop the belt housing at the full horizontal position.
7. To fix in position, tighten both hex nuts.
8. Replace dust hood using the knobs from step # 1.

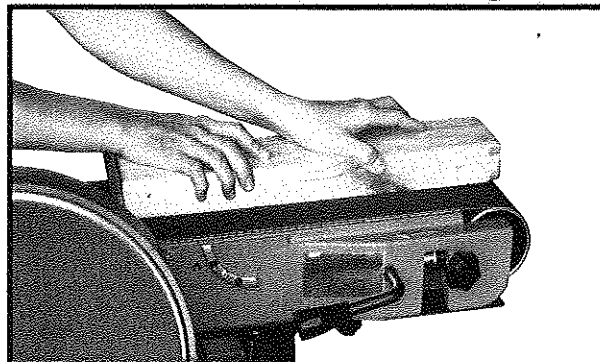
Fig. 11



HORIZONTAL BELT SANDING (Fig.12)

1. Adjust the belt housing to horizontal position as described in the above procedures.
2. Remove the handle, to remove the belt table.
3. To sand curved surfaces the idler drum can be used as a contact drum.

Fig. 12



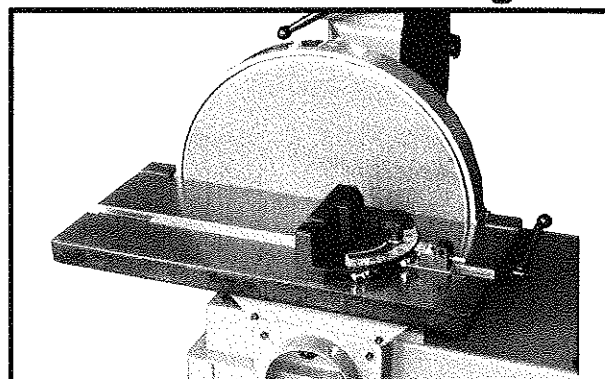
ABRASIVE BELT FINISHING

1. **Finishing flat surfaces:** Hold work piece firmly with both hands; keep fingers away from abrasive belt.
Using work stop: Work stop is used to secure and position the work being sanded. Keep ends butted against work stop and move work evenly across abrasive belt. Use extra caution when finishing very thin pieces.
Finishing long pieces: Remove work pressure. Apply only enough pressure to allow abrasive belt to remove material.
2. **Finished curved edges:** Outside curves must be finished on the flat portion of abrasive belt. Inside curves must be finished on the idler drum portion of abrasive belt.
3. **Finishing end grain:** It is more convenient to finish ends of long work pieces with the abrasive belt positioned in vertical position.
4. Work must be moved evenly across the belt.
5. Use miter gauge for accuracy.
6. For leveled work, adjust the angle of the belt table.

USING MITER GAUGE (Fig.13)

1. The miter gauge can be used on the belt table or disc. The miter gauge is used for holding and securing work at the correct angle while sanding.
2. By repositioning the miter gauge, you can adjust the angle. Loosen the knob to reposition the miter gauge.
3. To secure miter gauge in position, tighten the knob.
4. Miter gauge assembly has a positive stop set-up for 90° and 45° on either side.
5. To use the positive stop, loosen the knob and remove the indexing pin gently. Turn the miter gauge slightly, slide in the indexing pin and turn the miter gauge until the edge of the screw is stopped by the index pin.
6. Check accuracy of miter gauge scale.
7. To adjust miter gauge square to disc, use a combination square. If scale needs to be repositioned, loosen screw.

Fig. 13

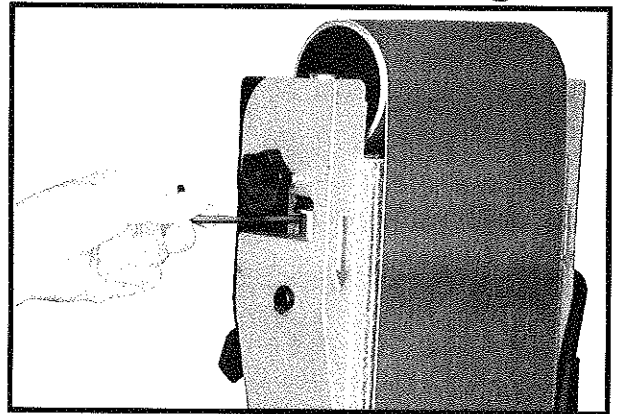


BELT TRACKING (Fig.14)

The sander is shipped with tracking mechanism properly adjusted. Belt should ride in the center, on drive and idler drums. If adjustments are required follow these procedures:

1. On either side of the belt housing, loosen the two knobs.
2. Turn the unit on.
3. Insert a 1/8" or 5/32" hex wrench into the hole on adjusting nut, on either side.
4. To move belt towards you, turn the adjusting nut to the right. To move belt away from you, turn adjustment nut to the left.
5. Belt must ride on the center of the drive and idler drum.
6. Turn the unit off.
7. To secure tracking adjustments, replace and tighten knobs on either side of belt housing.

Fig. 14



REPLACING BELT

1. Sanding belt must be replaced, when torn, worn or glazed.
2. To release belt tension, push up the belt tension handle.
3. Loosen and remove socket head bolt and washer.
4. Loosen and remove knob and flat washer.
5. Remove support bracket.
6. Loosen and remove four knobs from the back of the sander.
7. Remove belt cover.
8. Slide old belt off the drive and idler drums. Note: The arrows inside the sanding belt should point down towards the belt table to ensure that the belt will not come apart.
9. Slide new belt over the drive and idler drums; center belt on drums.
10. To tension belt, push the belt tension handle towards the drive drum.
11. Using knobs from step # 6, replace belt cover.
12. Using hex head bolt, washers and knob from step # 3 & 4, replace support bracket.
13. Put on protective gloves, and with hands rotate the belt to check tracking. If tracking needs to be adjusted follow the steps described in "Belt Tracking".
14. Belt must ride centered on drive and idler drums.

POSITIONING DISC TABLE

1. Disc table can be adjusted from 0° to 45° outward and 0° to 20° inward.
2. Loosen the two handles from either side of the disc table, to adjust the position of disc table.
3. To set table at a desired angle, use the scale on disc table trunnions.
4. Tighten the two handles to hold disc table in adjusted position.

ATTENTION !

NEVER ATTEMPT TO REPLACE OR CLEAN ANY PARTS WHEN MACHINE IS PLUGGED INTO THE POWER SOURCE !

ABRASIVE DISC FINISHING

1. For finishing small flat surfaces and convex edges, the abrasive disc sanding is well suited.
2. Move work piece across down side (right) of abrasive disc.
3. Abrasive disc moves faster and removes more materials at outer edge.
4. Use a miter gauge, for accuracy.

REPLACING ABRASIVE DISC

1. Loosen and remove four bolts from disc cover plate.
2. Loosen the two top bolts from the dust collection port.
3. Remove the disc cover plate.
4. Remove the old abrasive by peeling it from the aluminum disc. Removing the aluminum disc is not necessary.
5. Aluminum disc should be cleaned if required. Select the proper abrasive disc and apply to the aluminum disc.
6. Place the disc plate back.
7. Tighten bolts on dust collection port.
8. Replace bolts from step # 1, to secure disc cover plate.

REPLACING V-BELT

1. Turn sander off and disconnect from the power source.
2. Loosen and remove the handles on either side of the disc table.
3. Slide out disc table from the disc guard.
4. Loosen the set screw securing the aluminum disc. Use the hole on the top of disc guard to locate and loosen set screw; do not remove the set screw.
5. From the disc cover plate, loosen and remove the four bolts.
6. From the dust collection, loosen and remove the four bolts.
7. Remove disc cover plate and dust collection port.
8. Slide out and remove aluminum disc.
9. Loosen and remove knob from the cabinet door assembly.
10. Open cabinet door.
11. To release tension on v-belt, turn knob on bracket.
12. Replace v-belt.
13. To tension the v-belt, tighten knob on bracket.
14. Do not tighten the tension too much. Excessive tension will reduce life of the belt and function of the machine.
15. Close the cabinet door and secure with the knob.
16. Replace aluminum disc and secure it by tightening the set screw.
17. Replace dust collection port and disc cover plate. Tighten bolts from steps # 5 & 6 to stay in place.
18. Replace disc table onto the disc guard, with the two handles from step # 2, this will secure in place.

REGULAR MAINTENANCE

1. Work area, and machine should be cleaned after every finished project.
2. Remove all particles and dust left on the machine.
3. Drums must always be kept clean. Dirt on drums will cause poor tracking and belt slipping.
4. Dust collector should be used to stop dust from accumulating in machine.
5. Motor should be kept clean at all times, vacuum all dust off motor.
6. Soap is recommended to clean rubber parts, plastic guards and painted parts.

LUBRICATION

1. Ball bearings are permanently lubricated; therefore they require no further lubrication.
2. If work operations does not run smoothly, apply light wax to belt and disc tables this will make it easier to feed work.
3. Do not apply wax to the belt plate. This will cause belt to deposit wax on the drums and belt will slip.

MAINTENANCE REQUIRED

1. Power cord should be replaced immediately when; worn out, cut or damaged.
2. Abrasives should be replaced when worn out.
3. Replace any damaged or missing parts before work operations.
4. Never attempt to repair motor yourself, a qualified technician must be contacted.

TROUBLESHOOTING CHART

SYMPTOM	POSSIBLE CAUSES	SOLUTIONS
Motor will not start	<ol style="list-style-type: none">1. Low voltage.2. Open circuit in motor, or loose connections.3. Thermal overload protector activated.	<ol style="list-style-type: none">1. Check power for proper voltage.2. Inspect all lead connections on motor for loose or open connection.3. Push thermal overload button to reset.
Motor will not start; fuses blown or circuit breakers tripped	<ol style="list-style-type: none">1. Short circuit in line cord or plug.2. Short circuit in motor, or loose connection.3. Incorrect fuses or circuit breakers in power line.4. Thermal overload protector activated.	<ol style="list-style-type: none">1. Inspect line cord or plug for damaged insulation and shorted wires.2. Inspect all lead connections on motor for loose or shorted terminals or worn insulation on wires.3. Install correct fuses or circuit breakers.4. Push thermal overload button to reset.
Motor fails to develop full power (output of motor decreases in voltage at motor terminals)	<ol style="list-style-type: none">1. Power line overloaded with lights, appliances and other motors.2. Undersized wires or circuit too long3. General overloading of power companies facilities.4. V-belt tension not correct.	<ol style="list-style-type: none">1. Reduce load on power line.2. Increases wire sizes, or reduce length of wiring.3. Request a voltage check from power company.4. Replace v-belt.
Motor overheats	<ol style="list-style-type: none">1. Motor overloaded.2. V-belt over tensioned.	<ol style="list-style-type: none">1. Reduce load on motor.2. Replace V-belt.
Motor stalls (resulting in blown fuses or tripped circuit breakers)	<ol style="list-style-type: none">1. Short circuit in motor or loose connections.2. Low voltage.3. Incorrect fuses or circuit breakers in power line.4. Motor overload.	<ol style="list-style-type: none">1. Inspect connections in motor for loose or shorted terminals or worn insulation on lead wires.2. Correct the low line voltage conditions.3. Install correct fuses or circuit breakers.4. Reduce load on motor.
Machine slows down while operating	<ol style="list-style-type: none">1. Applying too much pressure to work piece.	<ol style="list-style-type: none">1. Ease up on pressure.
Abrasive belt runs off top wheel	<ol style="list-style-type: none">1. Not tracking properly.	<ol style="list-style-type: none">1. Refer to manual "Replacing Abrasive Belt"

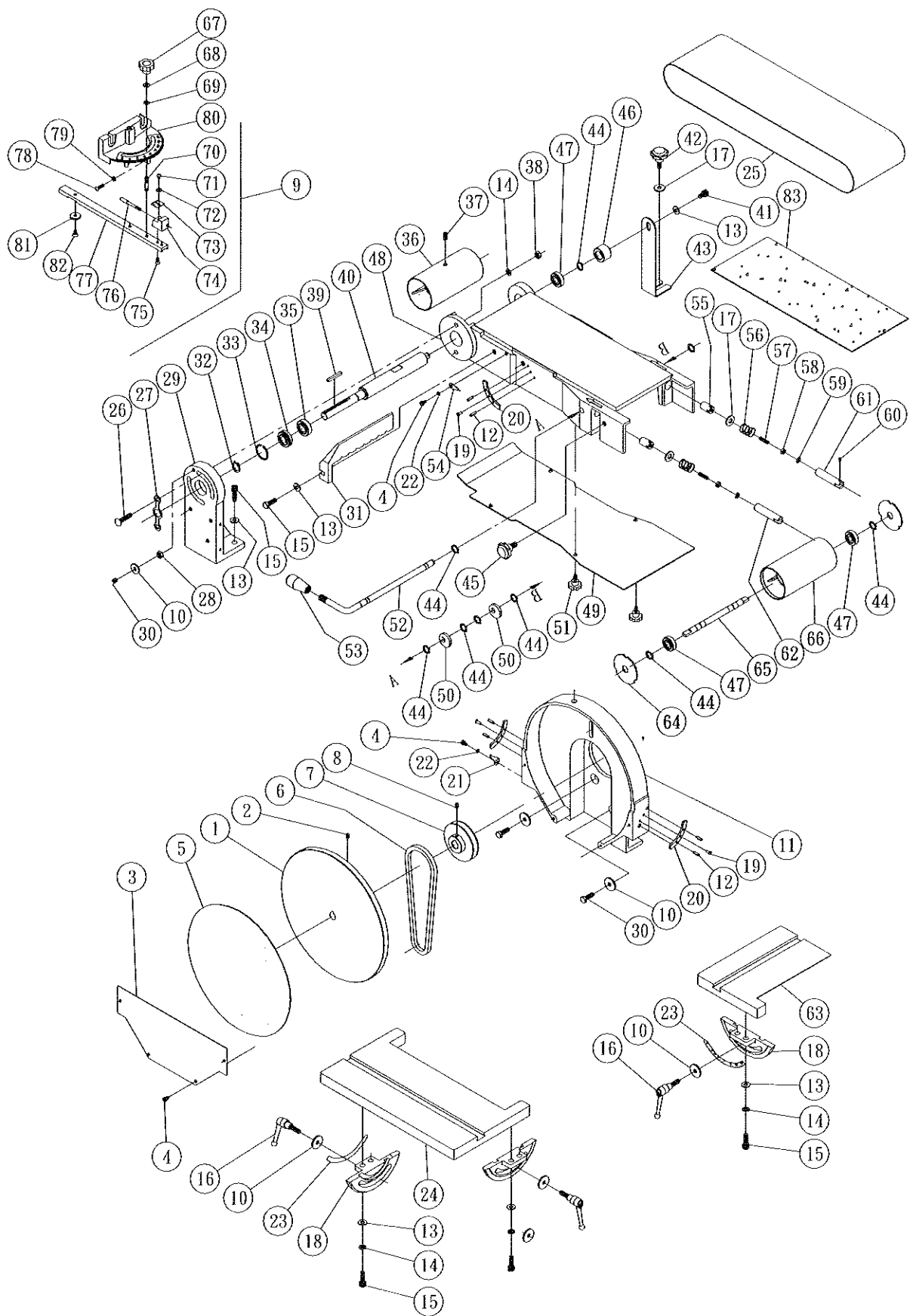
PARTS LIST **15-015**

PART NO.	DESCRIPTION	QTY
15015-01	Aluminum disc	1
15015-02	5/16"-18UNC x3/8" Set screw	1
15015-03	Disc cover plate	1
15015-04	3/16"-24UNC x3/8" Soc Hd.bolt	6
15015-05	ø12" Abrasive disc	1
15015-06	A33 V-belt	1
15015-07	Pulley	1
15015-08	1/4"-20UNC x 3/8" Set screw	1
15015-09	Miter gauge assembly	1
15015-10	5/16" x ø30 Flat washer	7
15015-11	Disc guard	1
15015-12	Self tapping screw 3/16"x3/4"	6
15015-13	5/16" x ø18 Flat washer	9
15015-14	5/16" Lock washer	6
15015-15	5/16"-18UNC x1" Soc Hd. Bolt	9
15015-16	Handle assembly	3
15015-17	5/16" x ø23 Flat washer	1
15015-18	Trunnion	3
15015-19	Rivet ø4 x16	3
15015-20	Slide	3
15015-21	Pointer	1
15015-22	3/16" Lock Washer	2
15015-23	Angle label	2
15015-24	Disc table	1
15015-25	Abrasive belt W6" x L48"	1
15015-26	5/16"-18UNC x 1-1/2" Carriage bolt	2
15015-27	Bolt liner	1
15015-28	5/16"-18UNC nut	1
15015-29	Pivot bracket	1
15015-30	5/16"-18UNC x1" hex hd.bolt	4
15015-31	Work stop	1
15015-32	S17 Retaining ring	1
15015-33	Snap ring S35	1
15015-34	Ball bearing 6003N	1
15015-35	Ball bearing 6003ZZ	1
15015-36	Drive drum	1
15015-37	5/16"-18UNCx3/4" Set screw	2
15015-38	5/16"-18UNC Nut	2
15015-39	5x5x65mm key	1
15015-40	Drive shaft	1
15015-41	5/16"-18UNCx1/2" soc hd.bolt	1
15015-42	5/16"-18UNCx5/8" Knob	1
15015-43	Support Bracket	1
15015-44	S12 Retaining ring	9
15015-45	Knob 3/8"-16UNCx5/8"	2
15015-46	Bushing	1
15015-47	Ball bearing 6201ZZ	3
15015-48	Belt housing	1
15015-49	Belt cover	1
15015-50	Cam	2
15015-51	1/4"-20UNCx1/2" Knob	4
15015-52	Belt tension handle	1
15015-53	1/2"-13UNC Knob	1
15015-54	Pointer	1
15015-55	Adjust nut	2
15015-56	Spring	2
15015-57	1/4"-20UNCx1" Set screw	2
15015-58	1/4" - 20UNC Nut	2
15015-59	1/4" Lock washer	2
15015-60	M5x6 Set screw	1

**PARTS LIST
15-015**

PART NO.	DESCRIPTION	QTY
15015-61	Right adjusting bar	1
15015-62	Left adjusting bar	1
15015-63	Belt table	1
15015-64	Drum cap	2
15015-65	Idler drum shaft	1
15015-66	Idler drum	1
15015-67	1/4"-20unc Knob	1
15015-68	1/4" xø13 Flat washer	1
15015-69	3/16"xø10 Fiber washer	1
15015-70	Threaded pin	1
15015-71	3/16"-24unc x1/4" pan hd. screw	1
15015-72	3/16" x ø10 Flat washer	1
15015-73	Scale	1
15015-74	Indicator	1
15015-75	3/16"-24unc x1/4" Flat hd. screw	2
15015-76	Index pin	1
15015-77	Miter gauge bar	1
15015-78	3/16"-24unc x3/4" Pan hd.screw	3
15015-79	3/16"-24unc nut	3
15015-80	Miter gauge	1
15015-81	Guide washer	1
15015-82	Flat head screw M6 x 8	1
15015-83	Graphite	1

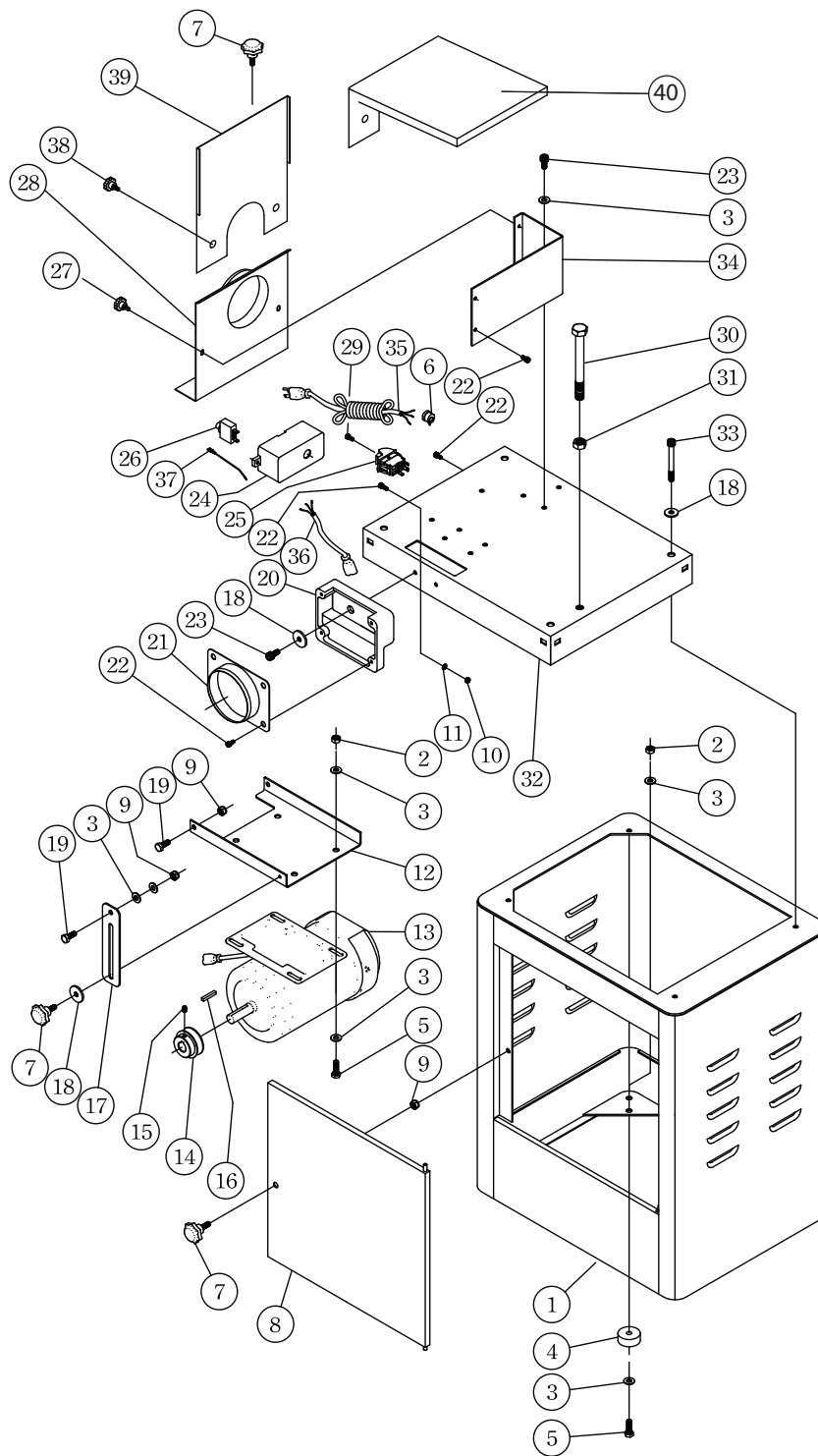
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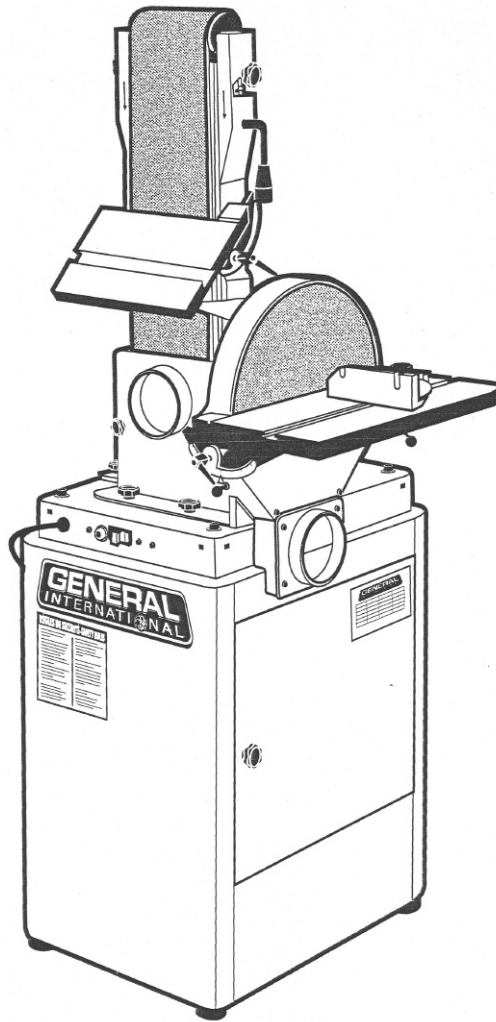
**PARTS LIST
15-015**

PART NO.	DESCRIPTION	QTY
15015-C01	Cabinet	1
15015-C02	5/16"-18 Hex nut	8
15015-C03	5/16" Flat washer	15
15015-C04	Foot rest	4
15015-C05	5/16-18x1" soc hd.bolt	8
15015-C06	Strain relief	3
15015-C07	Knob	4
15015-C08	Cabinet door assembly	1
15015-C09	5/16"-18 Locking nut	4
15015-C10	#10-24 hex nut	1
15015-C11	#10 Serrated washer	1
15015-C12	Motor plate	1
15015-C13	Motor with cord	1
15015-C14	Motor pulley	1
15015-C15	1/4-20x3/8" set screw	1
15015-C16	5x5x30mm key	1
15015-C17	Hang-up bracket	1
15015-C18	5/16" Flat washer	9
15015-C19	5/16-18x3/4" soc hd.bolt	3
15015-C20	Disc cover bracket	1
15015-C21	Dust collection port	1
15015-C22	#10-24x3/8" soc.hd.bolt	8
15015-C23	5/16-18x1/2" soc hd.bolt	4
15015-C24	Switch box	1
15015-C25	Switch	1
15015-C26	16A circuit breaker	1
15015-C27	Knob	1
15015-C28	Dust hood	1
15015-C29	#10-24x1/2" soc.hd.bolt	1
15015-C30	1/2-12x5 1/2 hex.hd. Bolt	1
15015-C31	1/2" - 12 hex nut	1
15015-C32	Base	1
15015-C33	5/16-18x3" soc.hd.bolt	4
15015-C34	Dust hood base	1
15015-C35	Line cord	1
15015-C36	Switch cord	1
15015-C37	Terminal connector	1
15015-C38	Knob	2
15015-C39	Guard	1
15015-C40	L-Guard	1

NOTES



15-015



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IMPORTANT: When ordering replacement parts, always give the model number, serial number of the machine and part number. Also a brief description of each item and quantity desired.